

Fiberon™ PA6-CF20

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
Reference number: C555-TCO-010-155127

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Substance
Substance name : Fiberon™ PA6-CF20
Additional identification : Nanoform is NOT covered by this SDS.
CAS-No. : 25038-54-4
Formula : (C6H11NO)_n

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture : 3D printing materials.

1.2.2. Uses advised against

Restrictions on use : Not available

1.3. Details of the supplier of the safety data sheet

JF Polymers(Suzhou) Co., Ltd.
Building C and Building G, No. 15, Dianchang Road, Bixi Street, Changshu City, Suzhou City, Jiangsu Province
T +86-512-52058005 - F +86-512-52096516
zhenxing.miao@polymaker.com

1.4. Emergency telephone number

Emergency number : Only available during office hours (9:00a.m.-17:30p.m.)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Serious eye damage/eye irritation, Category 2 H319
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation H335

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

May cause respiratory irritation. Causes serious eye irritation.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS07

Signal word (CLP) :

Warning

Hazard statements (CLP) :

H319 - Causes serious eye irritation.
H335 - May cause respiratory irritation.

Precautionary statements (CLP) :

P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P405 - Store locked up.
P501 - Dispose of contents/container to hazardous or special waste collection point, in

Fiberon™ PA6-CF20

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

accordance with local, regional, national and/or international regulation.

2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

SECTION 3: Composition/information on ingredients

3.1. Substances

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Poly[imino(1-oxo-1,6-hexanediy)] ; Polycaprolactam	CAS-No.: 25038-54-4	70 – 80	Not classified
Carbon ; Activated carbon	CAS-No.: 7440-44-0	20 – 30	Eye Irrit. 2, H319 STOT SE 3, H335

Full text of H- and EUH-statements: see section 16

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a poison center or a doctor if you feel unwell.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if you feel unwell.
First-aid measures after skin contact	: Wash skin with plenty of water.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after eye contact	: Eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Carbon dioxide. Water spray. Dry powder. Foam.
Unsuitable extinguishing media	: Do not use a water jet since it may cause the fire to spread.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
--	--------------------------------

5.3. Advice for firefighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
--------------------------------	--

Fiberon™ PA6-CF20

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid dust formation. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Do not allow to enter drains or water courses.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Mechanically recover the product.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Avoid dust formation. Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes. Wear personal protective equipment.
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

Carbon ; Activated carbon (7440-44-0)	
Austria - Occupational Exposure Limits	
Local name	Graphit (Alveolarstaub mit < 1% Quarz)
MAK (OEL TWA)	5 mg/m ³ (A)
MAK (OEL STEL)	10 mg/m ³ (A, 2x 60(Miw) min)
Regulatory reference	BGBl. II Nr. 156/2021
Poland - Occupational Exposure Limits	
Local name	Grafit syntetyczny
NDS (OEL TWA)	6 mg/m ³ frakcja wdychalna
Remark	Frakcja wdychalna – frakcja aerozolu wnikaćca przez nos i usta, która po zdeponowaniu w drogach oddechowych stwarza zagrożenie dla zdrowia.
Regulatory reference	Dz. U. 2018 poz. 1286

Fiberon™ PA6-CF20

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Carbon ; Activated carbon (7440-44-0)	
United Kingdom - Occupational Exposure Limits	
Local name	Graphite
WEL TWA (OEL TWA) [1]	10 mg/m ³ inhalable dust 4 mg/m ³ respirable
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: Various colours.
Odour	: odourless.

Fiberon™ PA6-CF20

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Odour threshold	: Not available
Melting point	: 219 °C
Freezing point	: Not applicable
Boiling point	: Not available
Flammability	: Non flammable.
Explosive limits	: Not applicable
Lower explosion limit	: Not applicable
Upper explosion limit	: Not applicable
Flash point	: Not applicable
Auto-ignition temperature	: Not applicable
Decomposition temperature	: Not available
pH	: Not available
pH solution	: Not available
Viscosity, kinematic	: Not applicable
Solubility	: insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: 1,17
Relative vapour density at 20°C	: Not applicable
Particle size	: Not available

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Incompatible materials.

10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizing agents.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂).

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified

Fiberon™ PA6-CF20

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: May cause respiratory irritation.
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties : The substance/mixture has no endocrine disrupting properties.

11.2.2. Other information

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified
Not rapidly degradable	

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

Fiberon™ PA6-CF20 (25038-54-4)

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

12.6. Endocrine disrupting properties

Adverse effects on the environment caused by endocrine disrupting properties : The substance/mixture has no endocrine disrupting properties.

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
HP Code	: HP5 - "Specific Target Organ Toxicity (STOT)/Aspiration Toxicity:" waste which can cause specific target organ toxicity either from a single or repeated exposure, or which cause acute toxic effects following aspiration. HP4 - "Irritant – skin irritation and eye damage:" waste which on application can cause skin irritation or damage to the eye.

Fiberon™ PA6-CF20

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.2. UN proper shipping name				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.3. Transport hazard class(es)				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.4. Packing group				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
14.5. Environmental hazards				
Not regulated	Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available				

14.6. Special precautions for user

Overland transport

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

Inland waterway transport

Not regulated

Rail transport

Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Not listed on REACH Annex XVII

REACH Annex XIV (Authorisation List)

Not listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Not listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Not listed on the PIC list (Regulation EU 649/2012)

POP Regulation (Persistent Organic Pollutants)

Not listed on the POP list (Regulation EU 2019/1021)

Fiberon™ PA6-CF20

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Ozone Regulation (1005/2009)

Not listed on the Ozone Depletion list (Regulation EU 1005/2009)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

Germany

Employment restrictions : Observe restrictions according Act on the Protection of Working Mothers (MuSchG).
Observe restrictions according Act on the Protection of Young People in Employment (JArbSchG).

Water hazard class (WGK) : Not classified according to Regulation Governing Systems for Handling Substances Hazardous to Waters (AwSV).

Storage class (LGK, TRGS 510) : LGK 13 - Non-combustible solids.

Joint storage table

LGK 1	LGK 2A	LGK 2B	LGK 3	LGK 4.1A
LGK 4.1B	LGK 4.2	LGK 4.3	LGK 5.1A	LGK 5.1B
LGK 5.1C	LGK 5.2	LGK 6.1A	LGK 6.1B	LGK 6.1C
LGK 6.1D	LGK 6.2	LGK 7	LGK 8A	LGK 8B
LGK 10	LGK 11	LGK 12	LGK 13	LGK 10-13

Joint storage not permitted for : LGK 1, LGK 6.2, LGK 7.

Joint storage with restrictions permitted for : LGK 4.1A, LGK 5.1C.

Joint storage permitted for : LGK 2A, LGK 2B, LGK 3, LGK 4.1B, LGK 4.2, LGK 4.3, LGK 5.1A, LGK 5.1B, LGK 5.2, LGK 6.1A, LGK 6.1B, LGK 6.1C, LGK 6.1D, LGK 8A, LGK 8B, LGK 10, LGK 11, LGK 12, LGK 13, LGK 10-13.

Hazardous Incident Ordinance (12. BImSchV) : Is not subject of the Hazardous Incident Ordinance (12. BImSchV)

Netherlands

ABM category : A(4) - low hazard for aquatic organisms, may have longterm hazardous effects in aquatic environment

SZW-lijst van kankerverwekkende stoffen : The substance is not listed

SZW-lijst van mutagene stoffen : The substance is not listed

SZW-lijst van reprotoxische stoffen – Borstvoeding : The substance is not listed

SZW-lijst van reprotoxische stoffen – Vruchtbaarheid : The substance is not listed

SZW-lijst van reprotoxische stoffen – Ontwikkeling : The substance is not listed

Denmark

Danish National Regulations : Young people below the age of 18 years are not allowed to use the product

Switzerland

Storage class (LK) : LK 11/13 - Solids

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value

Fiberon™ PA6-CF20

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Abbreviations and acronyms:	
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

Full text of H- and EUH-statements:	
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation

The classification complies with : ATP 12

CIRS-EU-2023

Fiberon™ PA6-CF20

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

Author: Hangzhou C&K Testing Technic Co., Ltd. Website: www.cirs-ck.com Tel: 0571-8990715 Email: tkst@cirs-group.com

